



ISO 9001 REGISTERED

CLEVELAND BLACK OXIDE

Case History – Firearm & Military Components

Product: Equipment Bearing
Customer: Lockheed Martin

Features:

- Selective Black Oxide
 - Meets MIL-C-13924 CL-1*
- * Waived

Advantages:

- Targeted specific areas for black oxide treatment
- Allowed unselected areas to retain original metal surface in order to accept special lubricant

Benefits:

- Flexibility in custom selection, targeting areas for black oxide treatment depending on final use and application



Close-up of Selective Black Oxide



Outer Bearing Race



Inner Bearing Race

Why Cleveland Black Oxide

We have over 50 years of black oxide conversion coating experience. We process over 8-million pounds of carbon, alloy and stainless steels; brass, bronze, copper; cast zinc and cast iron each year. And we have the experience, technologies and services to solve your black oxide problems.

Tank Capacity, Part Handling & Processing

We have the largest tanks in the industry – 17' long for steel parts, and can go beyond that size on a case-by-case basis. For stainless steel we have 12' tanks, and for Copper, Brass & Bronze, and Die Cast Zinc - 4' tanks. We offer rack process for parts not suitable for barrel or basket processing. We also design custom fixtures and process menus to meet all your special needs.

QC/Lot Control

A processing menu is created for each order and carefully followed – paying strict attention to times, temperatures, concentrations of solutions, and all other process parameters. These parameters and job history are stored in our computers, making a permanent record of your jobs. Records of all solution concentrations are maintained for periodic report and analysis. Tracking procedures are in place for lot segregation when required.

Exclusive Processes

Cleveland Black Oxide has developed a number of unique black oxide coatings including Black Onyx™ which produces a high luster finish on heat treated and hot rolled parts, and our Bi-Met™ process which is a conversion coating for brazed parts and dissimilar metal assemblies.

Service, Research & Technical Assistance

Send us your prototypes and we'll test and recommend a black oxide coating system that meets your protection, appearance and performance needs.

Quotations & Rush Orders

Quotes are promptly submitted upon receipt of sample parts or prints. Approximately 80% of all orders are ready within 48 hours. Our plant is in operation 18 hours a day and emergency service is available.

Cleveland Black Oxide

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FIREARM/MILITARY